



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	858	7801A 3	CYLINDER BLOCK AND CRANK	1		
2	16	76175	STUD, POWERHEAD (1-7/8")	6		
3	16	67065	STUD, POWERHEAD (5-1/2")	2		
3	16	78438	STUD, POWERHEAD (6-15/16")	2		
4	17	20033	DOWEL PIN, LOCATING	2		
5	17	67296	DOWEL PIN, CYLINDER BLOCK	2		
6	27	67208	GASELETT, SEALING	2		6
7		65974	COVER, STARTER MOTOR (UP	1		
8	10	73657	SCREW, COVER TO CRANKCA	2		
9	13	26993	LOCKWASHER, STARTER MOT	4		
10		76867	COVER, STARTER MOTOR (LO	1		
11	10	77065	SCREW, COVER TO CRANKCA	2		
12	10	66717	SCREW, CRANKCASE TO CYLIN	8		
12	10	53016	SCREW, CRANKCASE TO CYLIN	6		
13	1159	8454A 2	END CAP ASSEMBLY, UPPER	1		
14	25	67206	"O" RING, END CAP (3" I.D.)	1		6
14	25	54029	"O" RING END CAP (2-7/8" I.D.)	1		
15	31	93496	ROLLER BEARING, END CAP	1		
16	26	29476	OIL SEAL, END CAP	1		
17	10	69034	SCREW, UPPER END CAP TO CY	4		
19	10	24220	SCREW, SET - CYLINDER BLOCK	2		
20	22	38407	PLUG, CYLINDER BLOCK (WATE	1		
21	16	79651	STUD	1	FLYWHEEL COVER TO CYLINDE	
23	23	67269	SPACER, FLYWHEEL COVER ST	1		
24	12	49221	WASHER, FLYWHEEL COVER ST	6		
25	12	22887	WASHER, FLYWHEEL COVER ST	6		
26	11	73651	NUT, FLYWHEEL COVER STUD	3		
27		87691	BRACKET, FLYWHEEL COVER	1		
28	10	76630	SCREW, BRACKET TO CRANKCA	2		
29	16	66969	STUD, FLYWHEEL COVER TO BF	2		
30	1156	7809A 1	END CAP ASSEMBLY, LOWER	1		
31	25	62700	"O" RING, END CAP	1		6
32	26	29476	OIL SEAL, END CAP	2		
33	10	28636	SCREW	4	LOWER END CAP TO CYLINDEF	
34	13	26992	LOCKWASHER, LOWER END CAI	4		
35	10	24227	SCREW, ADJUSTING - CYLINDEF	1		
36	11	64015	NUT, JAM - ADJUSTING SCREW	1		
37		52023	CAP, NYLON - ADJUSTING SCRE	1		
-	27	89221A80	GASKET SET			